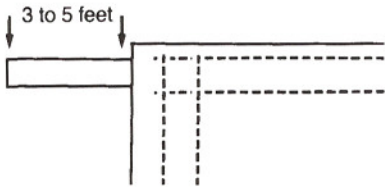


# BANTEX<sup>®</sup> BANNER FABRICATION GUIDE

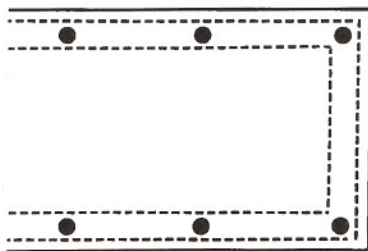
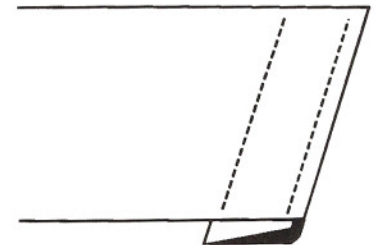
Bantex<sup>®</sup> banner fabrics are engineered to withstand the harshest of conditions. However, proper fabrication is the key to determining the longevity of the banner. Under equal conditions, a well-fabricated banner will outlast a poorly fabricated one even if stronger materials are used. The following fabrication recommendations make a Bantex banner stronger and more durable to insure greater customer satisfaction.

## Extended Webbing



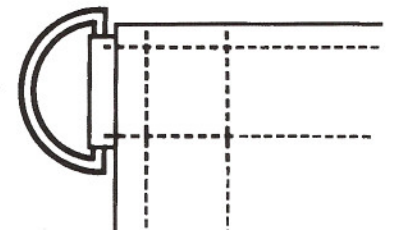
▶ **Reinforce hems** with one inch 2400 lb. webbing. Webbing will make the hem stronger by improving the "grip" of the stitches to the fabric. Also, it allows for hanging the banner in two ways.

▶ **Double Stitch Hems** – Use at least 3 plies of fabric, a fully turned hem and no more than 5-6 stitches per inch (or 25 millimeters). Single stitching should be at least 1/2" from the raw edge. NOTE: Too many stitches per inch can perforate and weaken the banner.



▶ **Grommet and Fasteners** – Spur-toothed, rolled-rim grommets are recommended. Washer-type grommets have a tendency to slide on the fabric and pull out. Insert grommets every one to two feet along edges of the banner and mount between stitch lines of the hem, leaving at least 1/8" inch (1/3 centimeter) from the grommet edges to the stitch line.

▶ **Hanging the Banner** – Extend the webbing several feet to facilitate tie-down or fabricate "D" rings into the corners. The use of "D" rings results in a stronger, neater banner which lays flatter and facilitates neater painting.



▶ **Across the Street Banners** – Do not make the banner wider than the widest width of material available.

▶ **Banners must be hung tight and secure to insure proper life.**



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## GRAPHIC PRODUCTS

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